



3D- ISOMETRIC VIEW

ISSUED FOR CONSTRUCTION

ERECTION NOTES
1. ALL MEMBERS TO BE PLACED USING THE ORIENTATION MARKS AS SHOWN ON THE ERECTION DRAWINGS.
2. ALL GLEATS TO BE PLACED ON NORTH OR WEST SIDE OF MEMBERS UNLESS NOTED OTHERWISE.

GENERAL NOTES
6. ALL BUTT WELDS TO BE FULL PENETRATION BUTT WELD IN ACCORDANCE WITH AS 1554 PART 1.
7. BUTT WELD ALL FLANGES AT ALL MITRE CUTS.
8. SURFACE TREATMENT: REFER SPECIFICATION.
9. ALL HOLES TO BE 22 DIA HOLES UNLESS NOTED OTHERWISE.
10. ALL MARKS TO BE PLACED WHERE THE ORIENTATION MARKS SHOWN ON THE SHOP DRAWINGS.

GENERAL NOTES
1. ALL BOLTS, NUTS AND WASHERS TO BE GALVANISED GRADE 8.8/5 TO AS1252 U.N.O
2. ALL WORKMANSHIP AND MATERIALS SHALL BE IN ACCORDANCE WITH AS4100
3. UNLESS SHOWN AS A BOLTED CONNECTION, ALL PLATES AND SECTIONS INDICATED IN CONTACT WITH EACH OTHER SHALL BE WELDED ALL ROUND UNDO
4. ALL WELDS TO BE IN ACCORDANCE WITH A1554 UNLESS NOTED OTHERWISE.
5. ALL WELDS TO BE 6 CONTINUOUS FILLET WELDS CATEGORY SP UNDO.

DO NOT SCALE - IF IN DOUBT ASK	
1	31-11-02 ISSUED FOR CONSTRUCTION
A	27-10-02 ISSUED FOR APPROVAL
No.	DATE
REVISIONS	

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DATE: 27.10.2003	